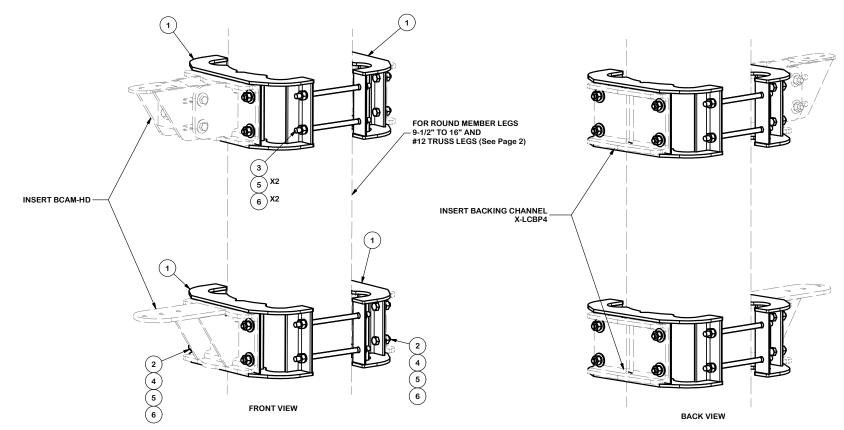
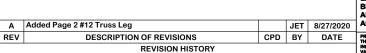
PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-BCHDLL	LARGE LEG ADAPTER FOR BCAM HD		29.16	116.65
2	16	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	4.32
2	8	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	5.58
3	8	G58R-12	5/8" x 12" THREADED ROD (HDG.)		1.05	8.36
4	16	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	1.13
5	32	G58LW	5/8" HDG LOCKWASHER		0.03	0.83
6	32	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	4.16
				TOTAL WT. #	141.02	





## **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.030") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALIMONT
INDUSTRIES AND CONDIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

## DESCRIPTION

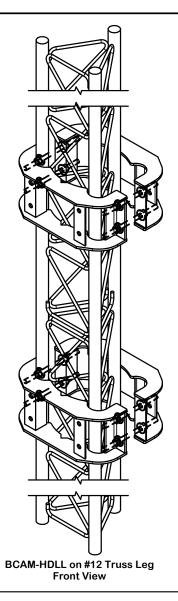
LARGE LEG ADAPTER FOR HD BCAM

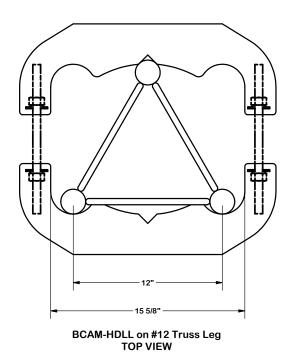


A valmont **COMMAN** 

Engineering Support Team: Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

CPD NO.		DRAWN BY	ENG. APPROVAL	PART NO.	Ι.
		CEK 6/23/2017		BCAM-HDLL	0 3
LASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	ᆔᇛ
81	02	CUSTOMER	BMC 8/27/2020	BCAM-HDLL N	2







TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030°) DRILLED AND GAS CUT HOLES (± 0.030°) - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010°) - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

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VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION LARGE LEG ADAPTER FOR HD BCAM



Engineering Atlanta, GA
Support Team: Locations:
New York, NY
Atlanta, GA
1-888-753-7446
Plymouth, IN
Salem, OR
Dallas, TX

CPD NO.		DRAWN BY CEK 6/23/2017	ENG. APPROVAL	PART NO.  BCAM-HDLL	2 PA	
CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	ଳ ନା	
81	02	CUSTOMER	BMC 8/27/2020	BCAM-HDLL \		

Α	Added Page 2 #12 Truss Leg		JET	8/27/2020			
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE			
REVISION HISTORY							